



VENT PRODUCTS CO., INC.

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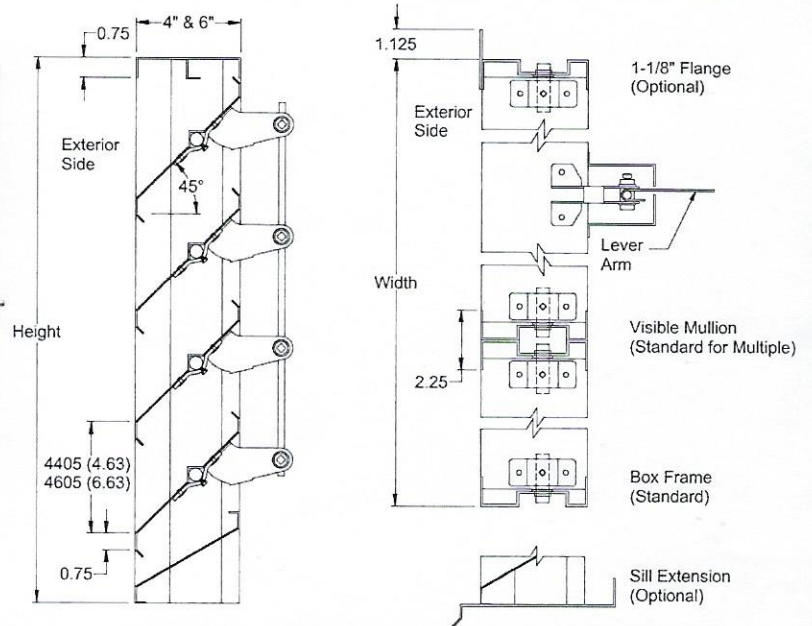
1901 S. Kilbourn Ave., Chicago, IL 60623

Telephone: (773) 521-1900 • (800) 368-8368

Fax: (773) 521-5613 • www.ventproducts.com

Model 4405 & 4605 Fabricated Polycarbonate Louvers

4" & 6" Deep Adjustable Blade @ 45°



STANDARD CONSTRUCTION:

- FRAME:** .063" thick formed aluminum 3003-H14
- BLADES:** .094" thick formed polycarbonate
- AXLES:** 1/2" diameter x 2" long plated steel rods
- BEARINGS:** 1/2" diameter nylon flanged bushing
- LINKAGE:** Plated steel center brackets, brass pivots, 1/4" or 5/16" dia. plated steel linkage rod.
- FINISH:** Standard Mill
- OPERATING ARM:** .080" thick aluminum
- MAX. SINGLE SECTION:** 48" x 72", Visible mullion
- MAXIMUM SIZE:** Unlimited
- MINIMUM SIZE:** 8" x 12"

NOTE: Width x Height are opening dimensions. Unless otherwise specified, louvers are made 1/4" undersize.

Performance #4405 Free Area - 4' x 4' 40% Water Penetration: 730 fpm Pressure Drop: .27" wg. @ 1000 fpm
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Performance #4605 Free Area - 4' x 4' 46% Water Penetration: 760 fpm Pressure Drop: .23" wg. @ 1000 fpm
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OPTIONAL CONSTRUCTION:

- FRAME STYLE:** Flange, Sill Extension, Subframe, Glazing Adapter
- FRAME:** .080" or .125" thick formed aluminum
- BLADES:** .125" thick formed polycarbonate
- LINKAGE:** #4605 concealed in jamb
Max single sect. (36" x 72")
- OPERATOR:** Push pull thumb screw, electric, pneumatic, chain w/ spring, and hand crank.
- BIRDSCREEN:** Expanded alum screen in frame, alum insect screen in frame, 1/2" x 1/2" x .063" alum screen in frame. (Consult factory).
- FINISH (frame only):** Anodize, Kynar, Prime Coat, Powder Coat, Baked Enamel, Baked Epoxy.
- ASSEMBLY:** Welded Construction (frame only)

Project: _____ Location: _____ Arch/Engr: _____ Customer: _____	LOUVER SCHEDULE	Qty	Opening (W x H)	Std. Const. (Y/N)	Options